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007147

D430-688-011
Job Sheet 187332



Part No: D430-688-011

Job Qty: 1 ea

Part Name: 222/230/430 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D430-688 REV.C IPP Rev:A New Issue 07-01-03 JLM IPP Rev:I 08-10-01 New Manufacturing Method JLM
Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	12/19/18		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S139803



Part: D430-688-011

Job No: 187332

Serial No/Batch: S139803

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH01-56 Issue 1 Date 12/2/16 FAA-TC SR01404NY 01/10/24

110 QC 4	1 pcs	12/19/18	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				QC 4 - 16	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS
				QC 4 - 69	69
				QC 4 - 9	9-89
				QC 4 - 46	DAS
120 Packaging 3-1 - Stock - B4B	1 pcs	12/19/18	0.00 0.00	Packaging 3 - 1 - B4B	69
				Packaging 3 - 2 - B4B	9-89
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
130 DC - 1 - B4B	1 pcs	12/19/18	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
140 QC21-FG	1 Ea	12/19/18	0.00 0.00	QC 21 - FG - 16	9-89

Part Op 120 - Identify and pack for shipping as per PPP D430-688-011 Location: _____ PPP Rev: _____
 Descriptions: 130 - Photocopy blue file and create labels as per PPP D430-688-011 chg 003

270
00
08-9

270
00
10-2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5107730
D2182B055	Clamp Cushion Black 5.5" Long	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5668791
D2274	Radius Block	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5130330
D2521	Individual Bearpaw	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5648303X1.51349321
D2529	Washer	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5033981
D2947	Clamp	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5129300
MS21042L4	Nut	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5112434
NAS1149D0463J	Washer	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5092280

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN4-15A	16	172	0
	D2182B055	8	40	0
	D2274	16	453	0
	D2521	2	1	0
	D2529	16	940	0
	D2947	8	20	0
	MS21042L4	16	3,104	0
	NAS1149D0463J	16	4,221	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

Qty	Part Number	Description
X	D430-688-011	BEARPAW INSTALLATION
8	D2182B055	RUBBER CUSHION
16	D2274	RADIUS BLOCK
2	D2521	BEARPAW
16	D2529	WASHER
8	D2947	CLAMP
16	AN4-15A	BOLT
16	AN960JD416	WASHERS
16	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI-9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-17A	BOLT
4*	AN4-11A	BOLT
4*	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)

*Note: not required for Bell 222U/230/430 installation

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Revision: C

Date: 07.08.09

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